



Product Catalogue

TRF Series



About Us

Uniarc is part of a group of companies specializing in the production of Welding and Cutting torches.

With over 40 years experience, the group is positioned as a global leader at the heart of the welding torch industry.

Originally established in the United Kingdom in the 1980's, the company is now a fully-fledged, vertically integrated Chinese product innovator and manufacturer.

Our customers span a full cross section of the industry, ranging from general distribution to leading global original equipment manufacturers.

Our products are used in a broad cross-section of industrial sectors ranging from auto body repair to ship building.

Whether you need a standard off the shelf product or a customized branded option with your own colours, logos and packaging we have a one stop solution for your requirements.

Our team are here to help, contact us today if you need anymore information.



find out more www.uniartorchology.com

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Consumable parts

All wear parts are manufactured to the same specification as the OEM and are fully interchangeable.

Shield caps

Offered in single and 2 piece with a variety of stand off attachments.

Electrodes

Aircraft grade Hafnium ensures stable arc initiation and maximum electrode life.

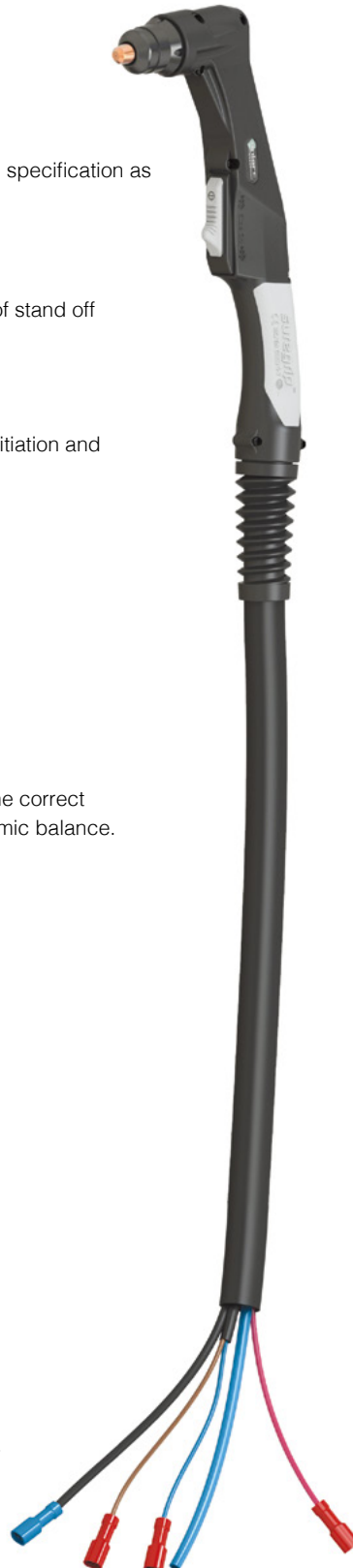


Cable supports

Cable supports are engineered to provide the correct combination of cable protection and ergonomic balance.

Terminations

Terminations are offered in a "direct to machine" or central connector configuration.



Heads

Plasma torch heads are very sophisticated components. High velocity gases, high voltage, extreme temperature and sometimes less than desirable air quality must all be precisely controlled.

The highest quality raw materials and processing techniques are used to produce high performance, maximum endurance torch heads.

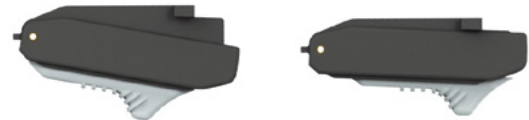
Safety System

Torch Body

A twin pin safety system ensures the torch cannot be activated if the shield cap is not in place.

Trigger

A patented 2 stage "slide to operate" switch system guarantees safety and faultless operation.



off Slide to Operate on

TRF Plasma Cutting Torch Range

Ratings: 25 Amp to 150 Amp

Technical Data

Cooling Method

Rating:

Cutting Thickness

Duty Cycle:

Gas

Gas Pressure

Gas Flow

Pilot

Ignition

Post Flow

TRF S25K

Air-Cooled

25A

6-8mm

60%

Air/N₂

2.8 bar
40 psi

40 l/min
85 scfh

Electrode to Tip

Without HF

90 sec

TRF S45

Air-Cooled

40A

8-12mm

60%

Air/N₂

4.5-5.0 bar
65-75 psi

100 l/min
210 scfh

Electrode to Tip

Without HF

90 sec

TRF A81

Air-Cooled

80A

20-25mm

60%

Air/N₂

4.5-5.0 bar
65-75 psi

160 l/min
340 scfh

Electrode to Tip

HF

90 sec

Order Codes

4mt TRF S25K-40-CF1

6mt TRF S25K-60-CF1

TRF S45-40-CF2

TRF S45-60-CF2

TRF A81-40-CF9

TRF A81-60-CF9

TRF Plasma Cutting Torch Range

Ratings: 25 Amp to 150 Amp



TRF A101

Technical Data	
Cooling Method	Air-Cooled
Rating:	100A
Cutting Thickness	25-30mm
Duty Cycle:	60%
Gas	Air/N ₂
Gas Pressure	4.5-5.0 bar 65-75 psi
Gas Flow	180 l/min 380 scfh
Pilot	Electrode to Tip
Ignition	HF
Post Flow	90 sec



TRF A141

Cooling Method	Air-Cooled
Rating:	140A
Cutting Thickness	35-40mm
Duty Cycle:	60%
Gas	Air/N ₂
Gas Pressure	4.5-5.0 bar 65-75 psi
Gas Flow	220 l/min 470 scfh
Pilot	Electrode to Tip
Ignition	HF
Post Flow	90 sec



TRF A151

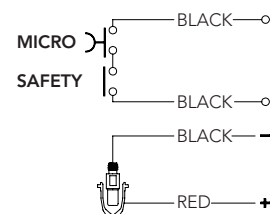
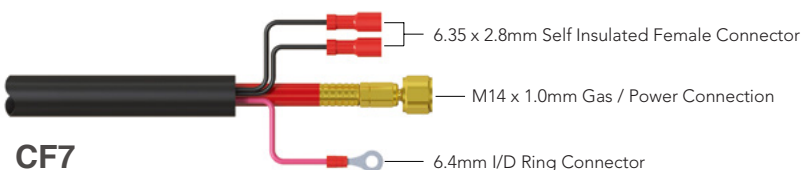
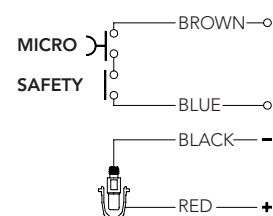
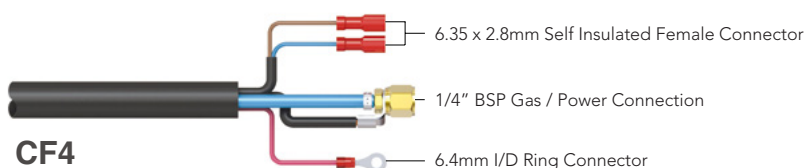
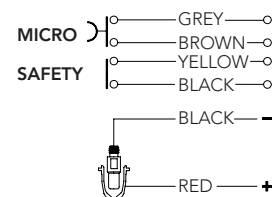
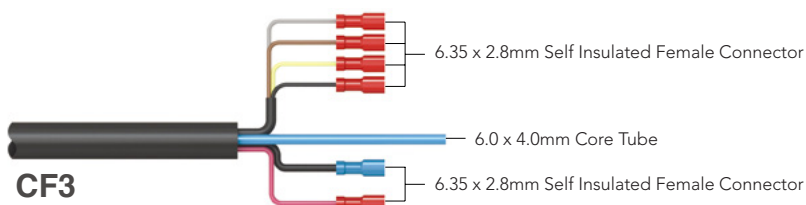
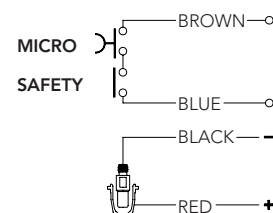
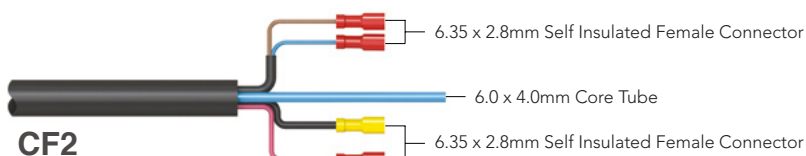
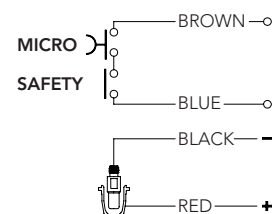
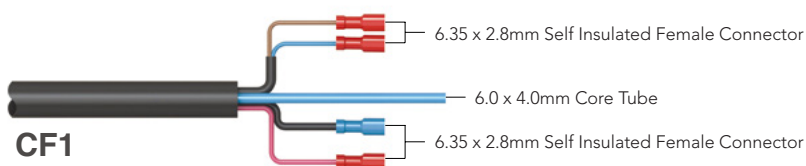
Cooling Method	Air-Cooled
Rating:	150A
Cutting Thickness	35-40mm
Duty Cycle:	60%
Gas	Air/N ₂
Gas Pressure	4.5-5.0 bar 65-75 psi
Gas Flow	220 l/min 470 scfh
Pilot	Electrode to Tip
Ignition	HF
Post Flow	90 sec

Order Codes	4mt TRF A101-40-CF7	TRF A141-40-CF7	TRF A151-40-CF7
	6mt TRF A101-60-CF7	TRF A141-60-CF7	TRF A151-60-CF7

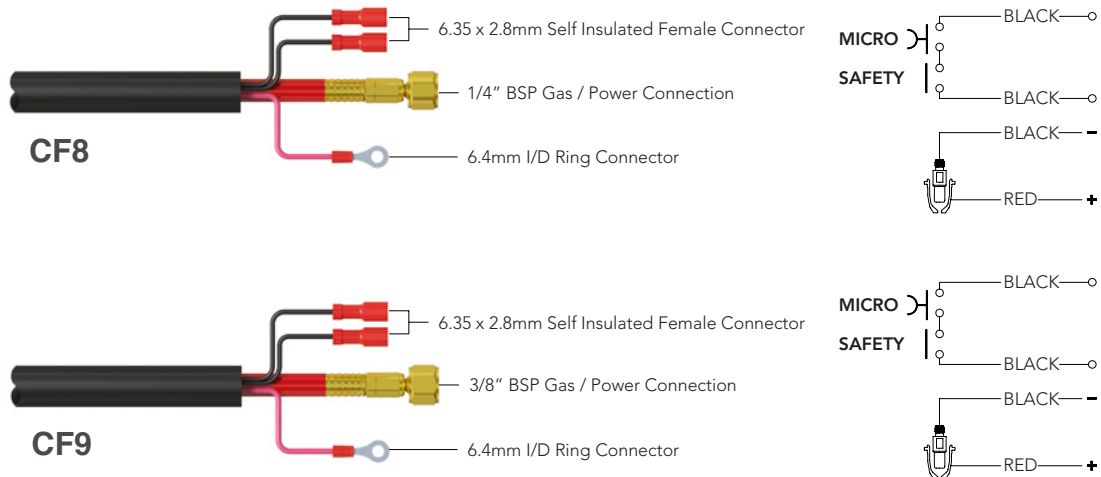
TRF Plasma Cutting Torch Range

Cable Terminations & Wiring Systems Explained

Cable Fitting Options



Cable Fitting Options



Central Connector Options

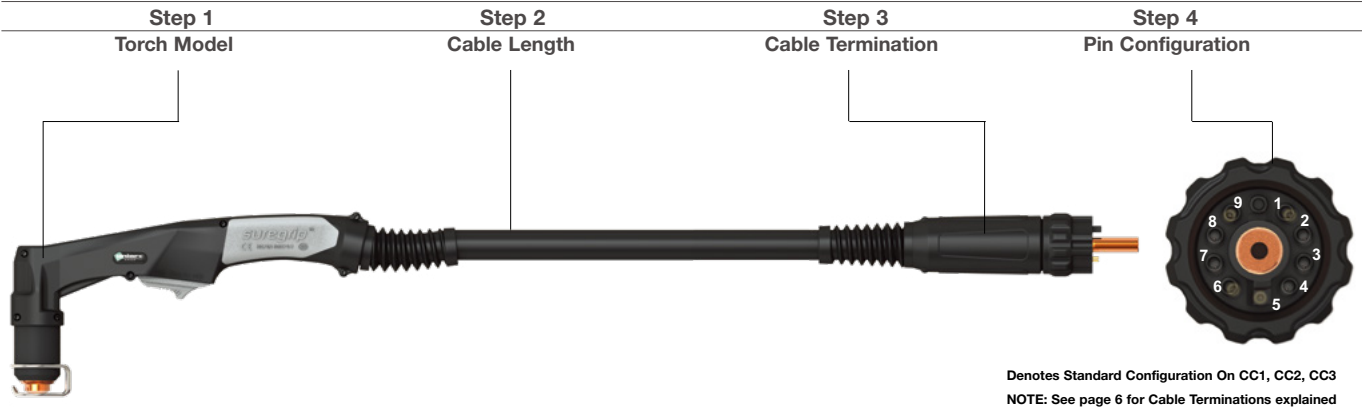


	Model	TRF S25K	TRF S45	TRF A81	TRF A101	TRF A141	TRF A151
Termination	CF1	●	●	●	●	●	●
	CF2	●	●	●	●	●	●
	CF3	●	●	●	●	●	●
	CF4	●	●	●	●	●	●
	CF7	●	●	●	●	●	●
	CF8	●	●	●	●	●	●
	CF9	●	●	●	●	●	●
	CC1	●	●	●	●	●	●

● Denotes standard termination option

TRF Plasma Cutting Torch Range

Torch Package Configurator




Ordering Information

Torch package part numbering is configured using the simple 4 stage system outlined below:

1. Select the correct model of torch
2. Select the cable length required
3. Select the power cable connections required
4. If you have selected a CC style termination, specify the pin numbers for the
 - Switch system
 - Safety system
 - Pilot arc
 - Any other requirements

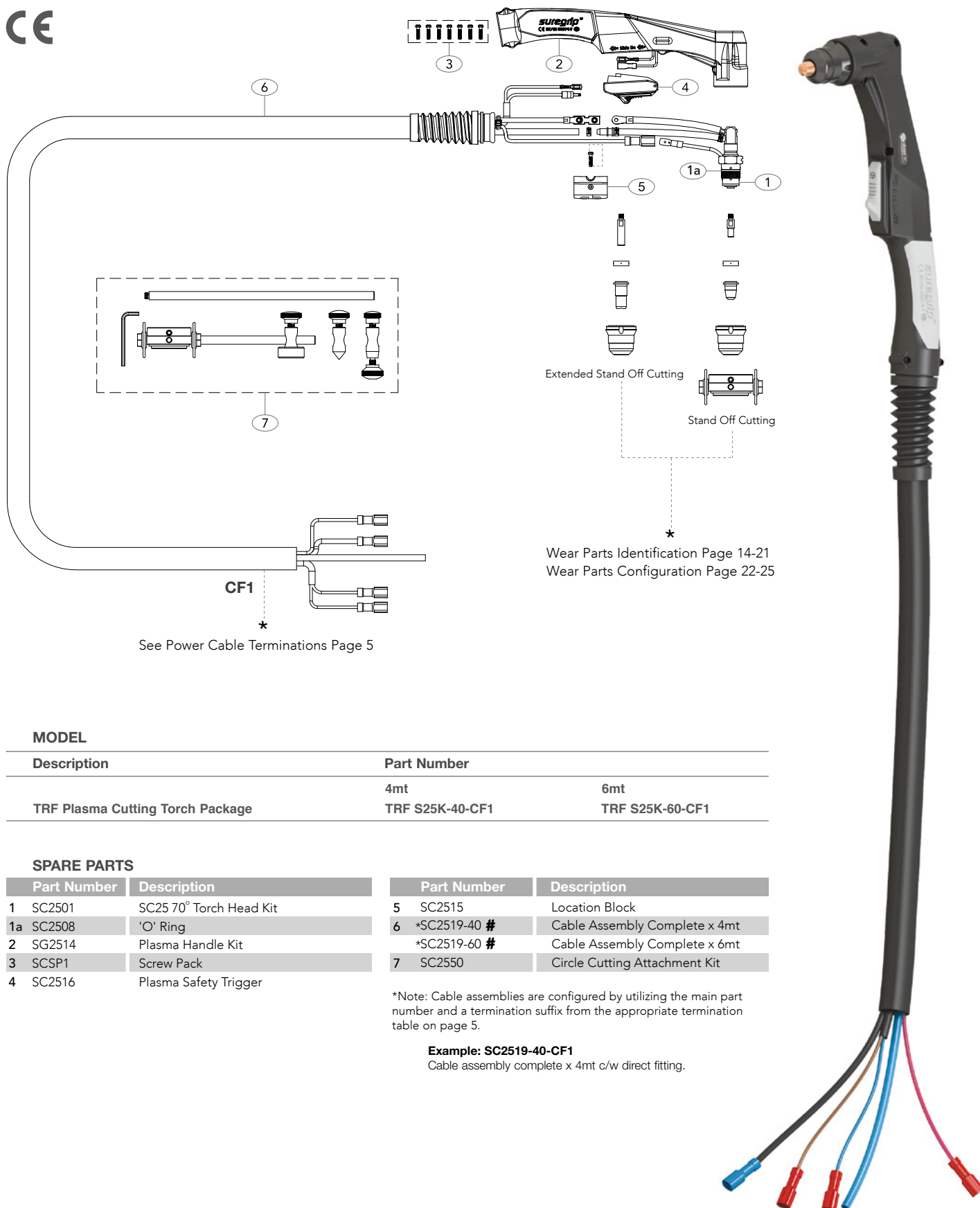
Example: TRF A141-60-CF7

A141 Torch Package x 6mt c/w seperate cables and M14x1.0 fitting

Step 1	Step 2	Step 3	Step 4																																						
Torch Model	Cable Length	Cable Termination	Pin Configuration																																						
<table><tr><th>Part No.</th><th>Description</th></tr><tr><td>TRF S25K</td><td>25A Torch Package</td></tr><tr><td>TRF S45</td><td>40A Torch Package</td></tr><tr><td>TRF A81</td><td>80A Torch Package</td></tr><tr><td>TRF A101</td><td>100A Torch Package</td></tr><tr><td>TRF A141</td><td>140A Torch Package</td></tr><tr><td>TRF A151</td><td>150A Torch Package</td></tr></table>	Part No.	Description	TRF S25K	25A Torch Package	TRF S45	40A Torch Package	TRF A81	80A Torch Package	TRF A101	100A Torch Package	TRF A141	140A Torch Package	TRF A151	150A Torch Package	<table><tr><th>Part No.</th><th>Description</th></tr><tr><td>40</td><td>4mt</td></tr><tr><td>60</td><td>6mt</td></tr></table> <table><tr><th>Part No.</th><th>Description</th></tr><tr><td>CF1</td><td>Direct</td></tr><tr><td>CF2</td><td>Direct</td></tr><tr><td>CF3</td><td>Direct</td></tr><tr><td>CF4</td><td>1/4" BSP</td></tr><tr><td>CF7</td><td>M14x1.0mm</td></tr><tr><td>CF8</td><td>1/4" BSP</td></tr><tr><td>CF9</td><td>3/8" BSP</td></tr><tr><td>CC1</td><td>Central Connector</td></tr></table>	Part No.	Description	40	4mt	60	6mt	Part No.	Description	CF1	Direct	CF2	Direct	CF3	Direct	CF4	1/4" BSP	CF7	M14x1.0mm	CF8	1/4" BSP	CF9	3/8" BSP	CC1	Central Connector		<p>NOTE: See page 6 for Termination Configuration explained</p>
Part No.	Description																																								
TRF S25K	25A Torch Package																																								
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CF3	Direct																																								
CF4	1/4" BSP																																								
CF7	M14x1.0mm																																								
CF8	1/4" BSP																																								
CF9	3/8" BSP																																								
CC1	Central Connector																																								

NOTE: See page 6 for Cable Terminations explained

	Pin No	Pin No
Switch	_____	_____
Safety	_____	_____
Pilot Arc	_____	_____
Others	_____	_____



MODEL

Description	Part Number	
	4mt	6mt
TRF Plasma Cutting Torch Package	TRF S25K-40-CF1	TRF S25K-60-CF1

SPARE PARTS

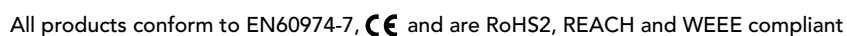
Part Number	Description	Part Number	Description
1 SC2501	SC25 70° Torch Head Kit	5 SC2515	Location Block
1a SC2508	'O' Ring	6 *SC2519-40 #	Cable Assembly Complete x 4mt
2 SG2514	Plasma Handle Kit	*SC2519-60 #	Cable Assembly Complete x 6mt
3 SCSP1	Screw Pack	7 SC2550	Circle Cutting Attachment Kit
4 SC2516	Plasma Safety Trigger		

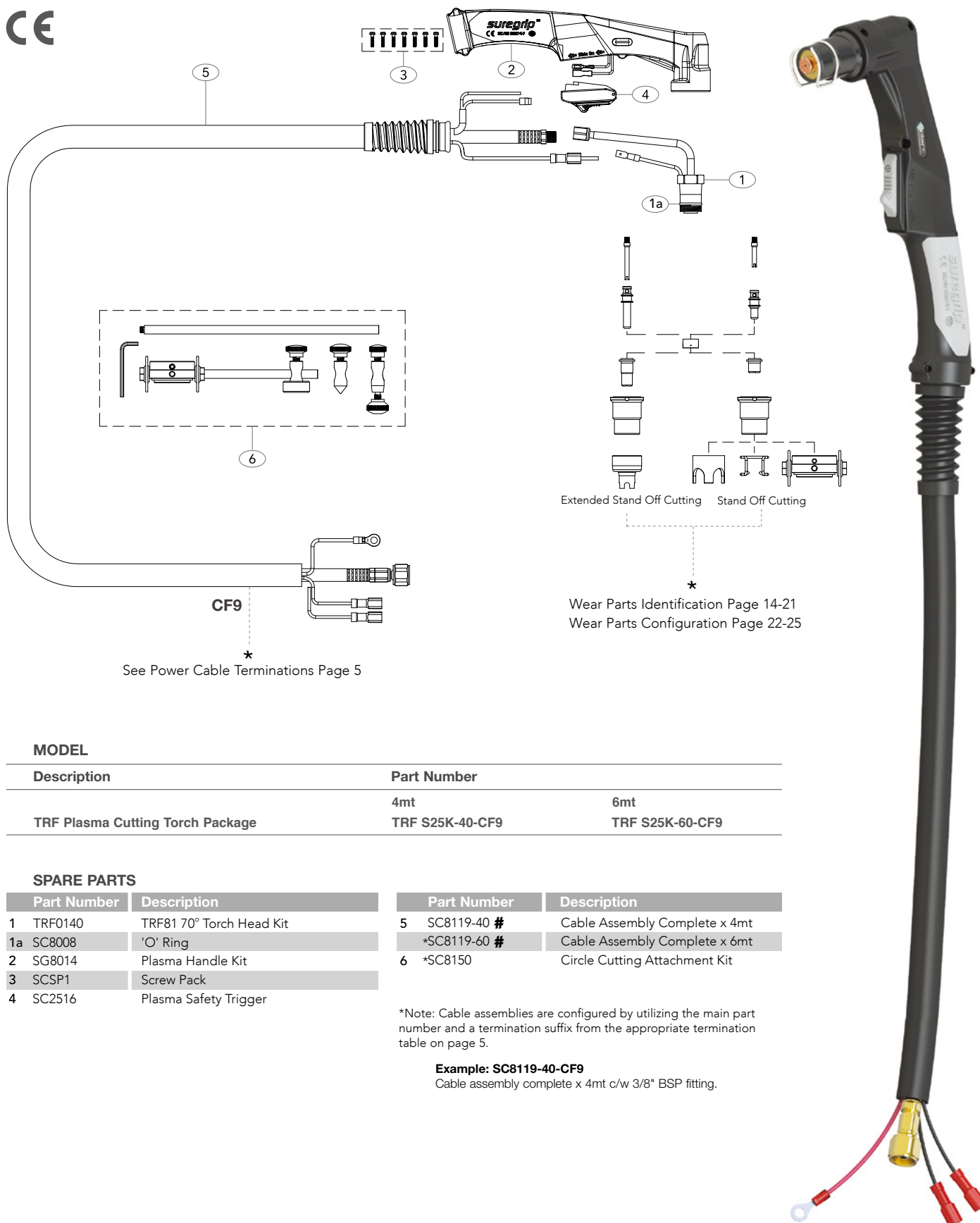
*Note: Cable assemblies are configured by utilizing the main part number and a termination suffix from the appropriate termination table on page 5.

Example: SC2519-40-CF1

Cable assembly complete x 4mt c/w direct fitting.

Rating: 40A Air/N₂ gas, @ 60% duty cycle.





MODEL

Description	Part Number	
	4mt	6mt
TRF Plasma Cutting Torch Package	TRF S25K-40-CF9	TRF S25K-60-CF9

SPARE PARTS

Part Number	Description	Part Number	Description
1 TRF0140	TRF81 70° Torch Head Kit	5 SC8119-40 #	Cable Assembly Complete x 4mt
1a SC8008	'O' Ring	*SC8119-60 #	Cable Assembly Complete x 6mt
2 SG8014	Plasma Handle Kit	6 *SC8150	Circle Cutting Attachment Kit
3 SCSP1	Screw Pack		
4 SC2516	Plasma Safety Trigger		

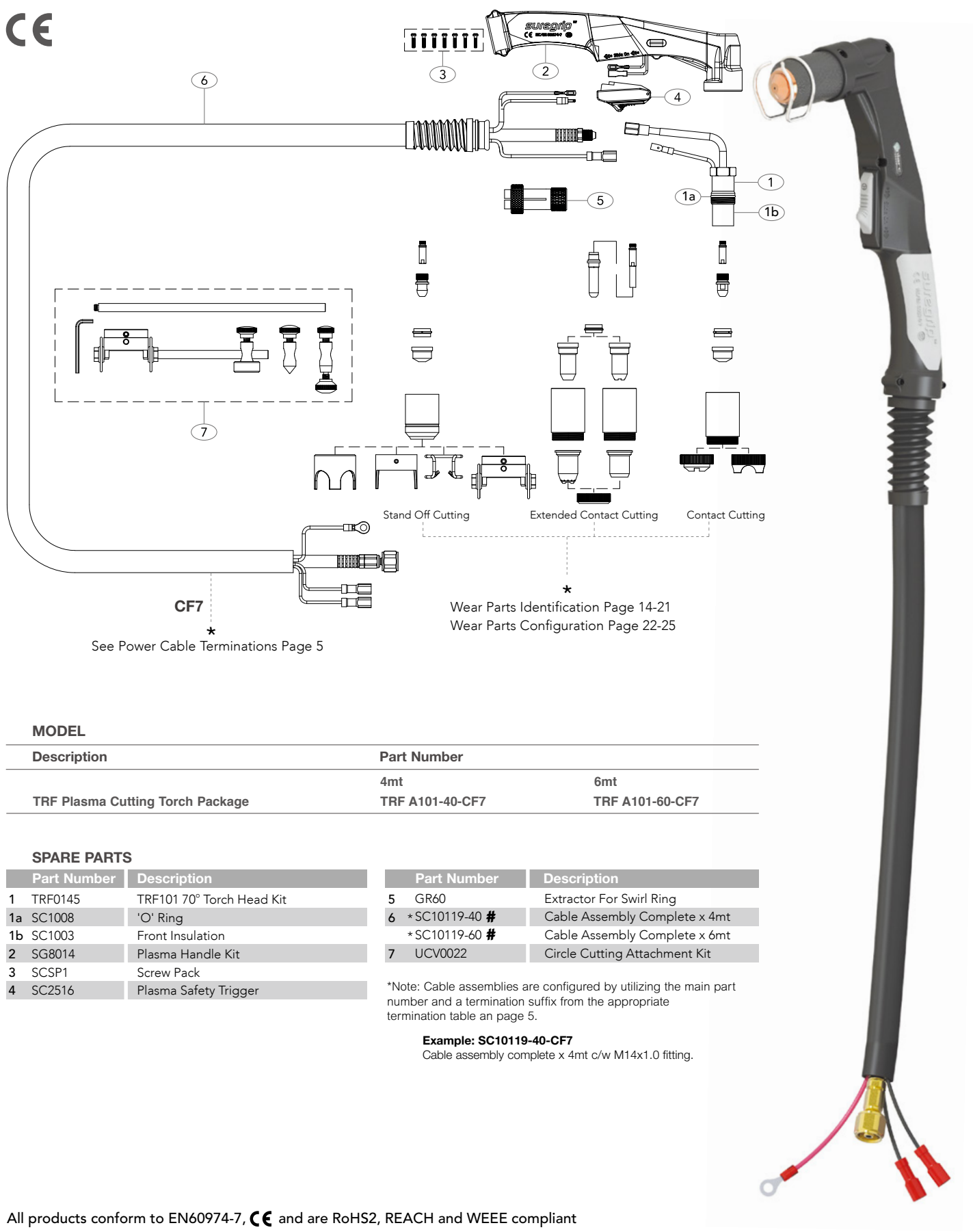
*Note: Cable assemblies are configured by utilizing the main part number and a termination suffix from the appropriate termination table on page 5.

Example: SC8119-40-CF9

Cable assembly complete x 4mt c/w 3/8" BSP fitting.

TRF A101 Air-Cooled Cutting Torch Range

Rating: 100A Air/N₂ gas, @ 60% duty cycle.



MODEL

Description	Part Number	
	4mt	6mt
TRF Plasma Cutting Torch Package	TRF A101-40-CF7	TRF A101-60-CF7

SPARE PARTS

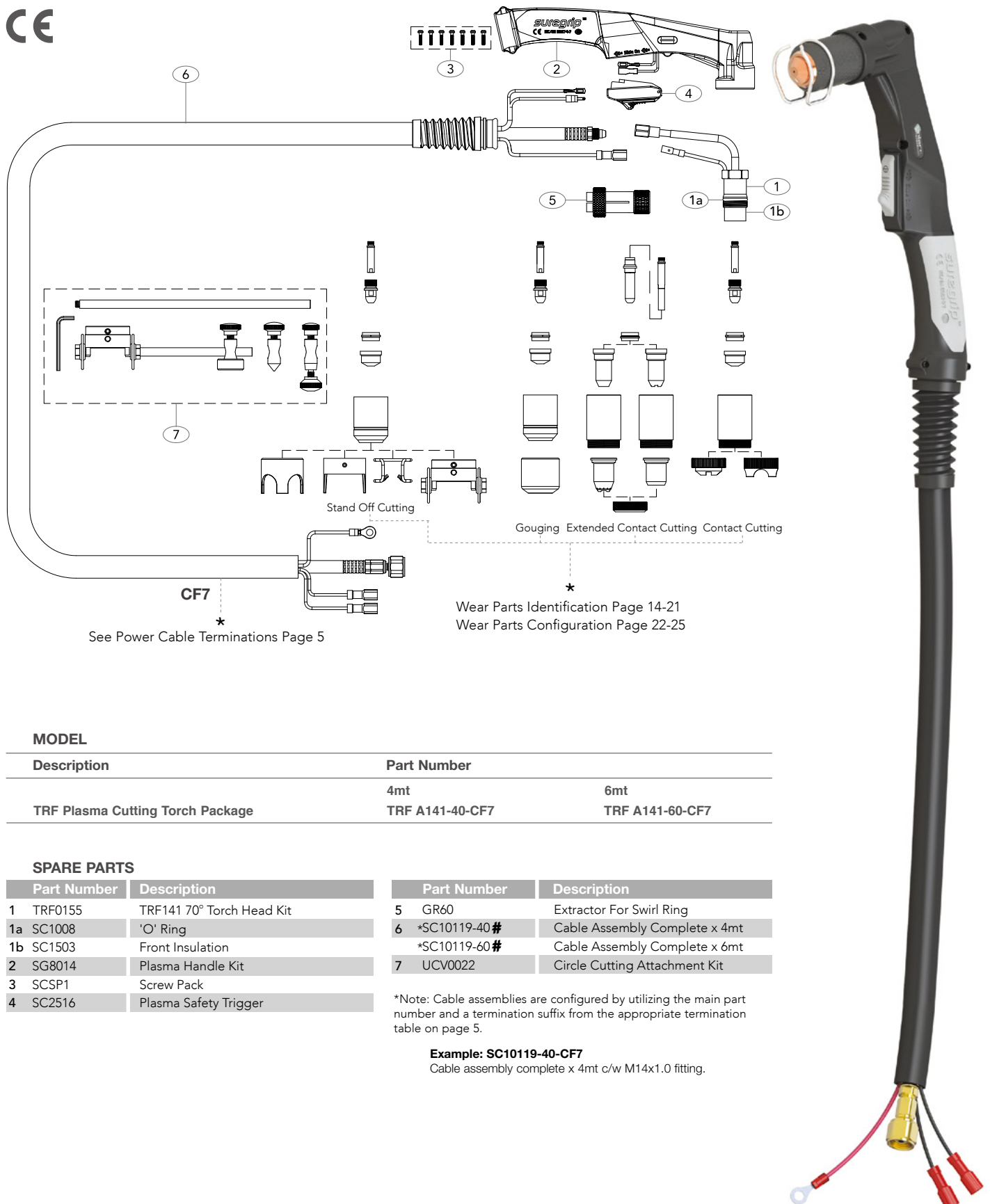
Part Number	Description	Part Number	Description
1 TRF0145	TRF101 70° Torch Head Kit	5 GR60	Extractor For Swirl Ring
1a SC1008	'O' Ring	6 *SC10119-40 #	Cable Assembly Complete x 4mt
1b SC1003	Front Insulation	*SC10119-60 #	Cable Assembly Complete x 6mt
2 SG8014	Plasma Handle Kit	7 UCV0022	Circle Cutting Attachment Kit
3 SCSP1	Screw Pack		
4 SC2516	Plasma Safety Trigger		

*Note: Cable assemblies are configured by utilizing the main part number and a termination suffix from the appropriate termination table on page 5.

Example: SC10119-40-CF7

Cable assembly complete x 4mt c/w M14x1.0 fitting.

All products conform to EN60974-7, **CE** and are RoHS2, REACH and WEEE compliant



MODEL

Description	Part Number	
	4mt	6mt
TRF Plasma Cutting Torch Package	TRF A141-40-CF7	TRF A141-60-CF7

SPARE PARTS

Part Number	Description	Part Number	Description
1 TRF0155	TRF141 70° Torch Head Kit	5 GR60	Extractor For Swirl Ring
1a SC1008	'O' Ring	6 *SC10119-40-#	Cable Assembly Complete x 4mt
1b SC1503	Front Insulation	*SC10119-60-#	Cable Assembly Complete x 6mt
2 SG8014	Plasma Handle Kit	7 UCV0022	Circle Cutting Attachment Kit
3 SCSP1	Screw Pack		
4 SC2516	Plasma Safety Trigger		

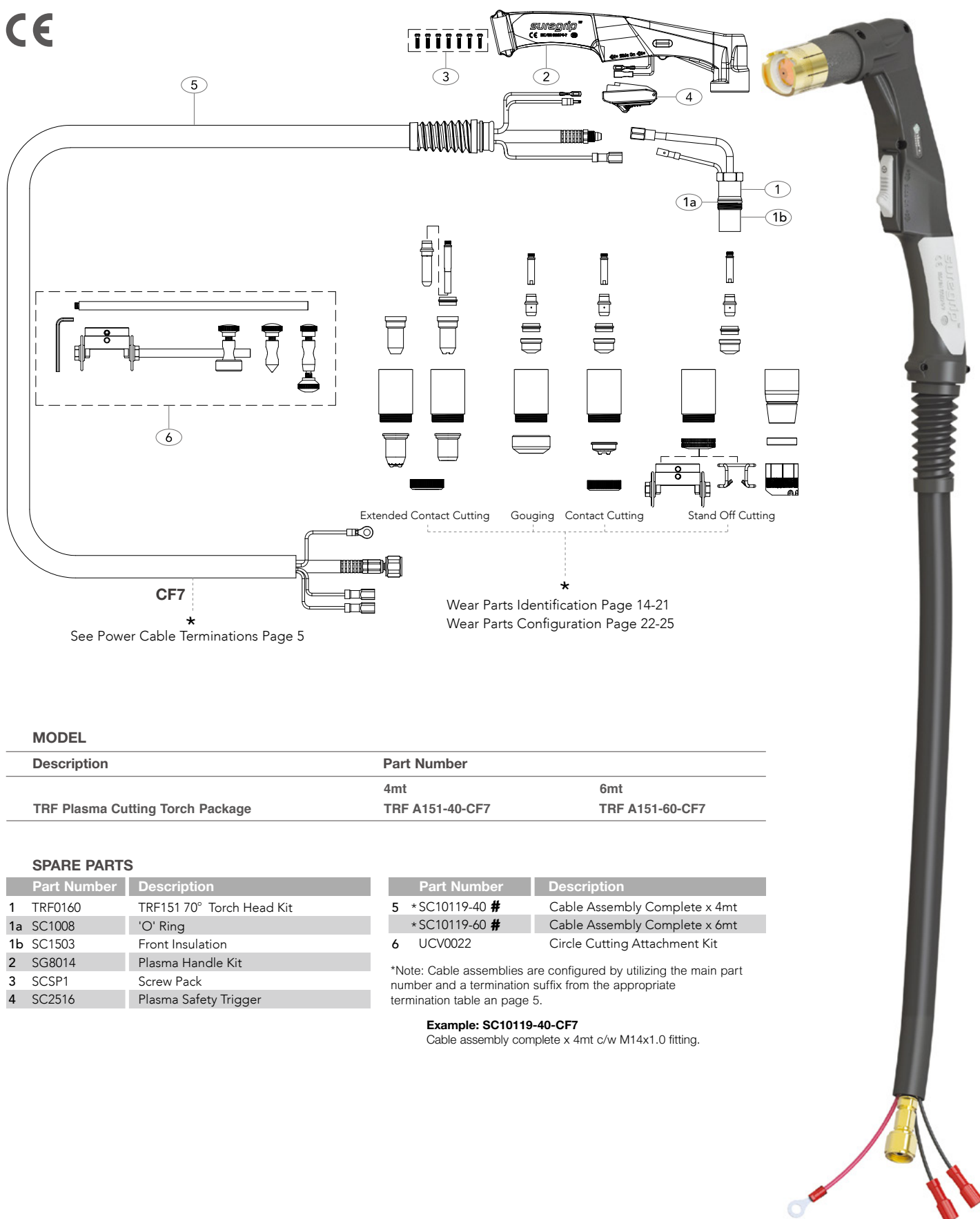
*Note: Cable assemblies are configured by utilizing the main part number and a termination suffix from the appropriate termination table on page 5.

Example: SC10119-40-CF7

Cable assembly complete x 4mt c/w M14x1.0 fitting.

TRF A151 Air-Cooled Cutting Torch Range

Rating: 150A Air/N₂ gas, @ 60% duty cycle.



See Power Cable Terminations Page 5

Wear Parts Identification Page 14-21
Wear Parts Configuration Page 22-25

MODEL

Description	Part Number	
	4mt	6mt
TRF Plasma Cutting Torch Package	TRF A151-40-CF7	TRF A151-60-CF7

SPARE PARTS

Part Number	Description	Part Number	Description
1 TRF0160	TRF151 70° Torch Head Kit	5 *SC10119-40 #	Cable Assembly Complete x 4mt
1a SC1008	'O' Ring	*SC10119-60 #	Cable Assembly Complete x 6mt
1b SC1503	Front Insulation	6 UCV0022	Circle Cutting Attachment Kit
2 SG8014	Plasma Handle Kit		
3 SCSP1	Screw Pack		
4 SC2516	Plasma Safety Trigger		

*Note: Cable assemblies are configured by utilizing the main part number and a termination suffix from the appropriate termination table on page 5.

Example: SC10119-40-CF7
Cable assembly complete x 4mt c/w M14x1.0 fitting.





































All products conform to EN60974-7, **CE** and are RoHS2, REACH and WEEE compliant

Wear Parts

Cooling Tubes

Part No. Description



















TRF S25K
TRF S45
TRF A81
TRF A101
TRF A141
TRF A151

FH0560	Cooling Tube						
FH0561	Cooling Tube Extended						
SC8102	Cooling Tube						
UFH0562E	Cooling Tube						
SC1412	Cooling Tube						
UFH0563E	Cooling Tube						

Electrodes

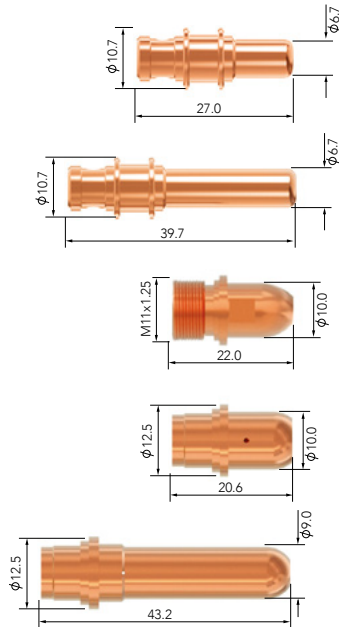
Part No. Description

TRF S25K
TRF S45
TRF A81
TRF A101
TRF A141
TRF A151

PR0110	Electrode						
PR0105	Electrode						
PR0106	Electrode						

 Standard wear part range  Torch package standard wear part set-up

Wear Parts



Electrodes

Part No. Description

TRF S25K
TRF S45
TRF A81
TRF A101
TRF A141
TRF A151

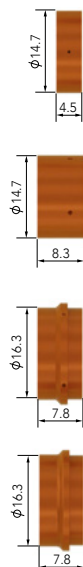
PR0109	Electrode						
PR0115	Electrode Extended						
PR0101	Electrode						
PR0111	Electrode						
PR0116	Electrode Extended						

Swirl Rings

Part No. Description

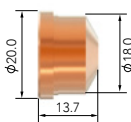
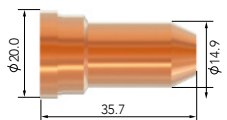
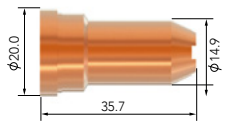
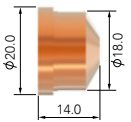
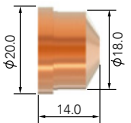
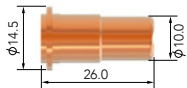
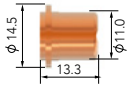
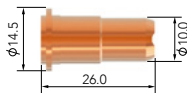
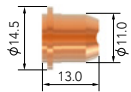
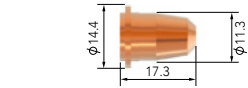
TRF S25K
TRF S45
TRF A81
TRF A101
TRF A141
TRF A151

PE0106	Swirl Ring						
PE0107	Swirl Ring						
PE0101	Swirl Ring						
PE0103	Swirl Ring						



● Standard wear part range ● Torch package standard wear part set-up

Wear Parts

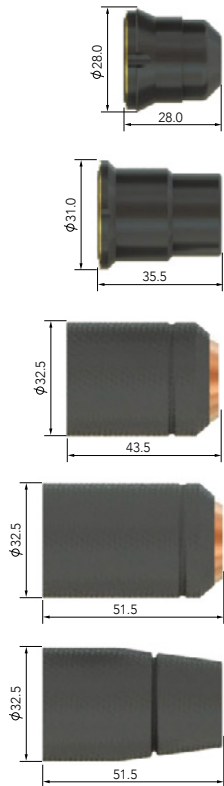


Cutting Tips

Part No.	Description	Bore ϕ A	Amps	TRF S25K	TRF S45	TRF A81	TRF A101	TRF A141	TRF A151
PD0116-06	Cutting Tip	0.6mm	25A	●	●	●	●	●	●
PD0116-08	Cutting Tip	0.8mm	30A	●	●	●	●	●	●
PD0102-10	Cutting Tip	1.0mm	50A	●	●	●	●	●	●
PD0103-65	Cutting Tip	0.65mm	25A	●	●	●	●	●	●
PD0103-09	Cutting Tip Extended	0.9mm	40A	●	●	●	●	●	●
PD0105-10	Cutting Tip	1.0mm	50A	●	●	●	●	●	●
PD0105-11	Cutting Tip	1.1mm	60A	●	●	●	●	●	●
PD0105-12	Cutting Tip	1.2mm	70A	●	●	●	●	●	●
PD0106-10	Cutting Tip Extended	1.0mm	50A	●	●	●	●	●	●
PD0106-12	Cutting Tip Extended	1.2mm	70A	●	●	●	●	●	●
PD0101-11	Cutting Tip	1.1mm	60A	●	●	●	●	●	●
PD0101-14	Cutting Tip	1.4mm	90A	●	●	●	●	●	●
PD0101-17	Cutting Tip	1.7mm	140A	●	●	●	●	●	●
PD0101-19	Cutting Tip	1.9mm	150A	●	●	●	●	●	●
PD0101-30	Gouging Tip	3.0mm	150A	●	●	●	●	●	●
PD0111-12	Cutting Tip Extended	1.2mm	70A	●	●	●	●	●	●
PD0117-14	Cutting Tip Extended	1.4mm	90A	●	●	●	●	●	●
PD0117-17	Cutting Tip Extended	1.7mm	140A	●	●	●	●	●	●
PD0117-19	Cutting Tip Extended	1.9mm	150A	●	●	●	●	●	●
PD0109-14	Cutting Tip	1.4mm	90A	●	●	●	●	●	●
PD0109-16	Cutting Tip	1.6mm	120A	●	●	●	●	●	●
PD0109-18	Cutting Tip	1.8mm	150A	●	●	●	●	●	●
PD0109-30	Gouging Tip	3.0mm	150A	●	●	●	●	●	●

● Standard wear part range ● Torch package standard wear part set-up

Wear Parts



Retaining Caps

Part No. Description

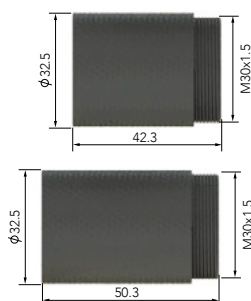
TRF S25K
TRF S45
TRF A81
TRF A101
TRF A141
TRF A151

PC0116	Retaining Cap, 6 Holes	●	●	●	●	●	●
PC0117	Retaining Cap, 2 Holes	●	●	●	●	●	●
PC0115	Retaining Cap	●	●	●	●	●	●
PC0111	Retaining Cap, Long Life	●	●	●	●	●	●
PC0102	Retaining Cap, Long Life	●	●	●	●	●	●
PC0120	Retaining Cap	●	●	●	●	●	●

Shield Caps Bodies

Part No. Description

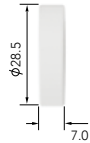
TRF S25K
TRF S45
TRF A81
TRF A101
TRF A141
TRF A151



PC0130	Shield Cap Body Max.Life	●	●	●	●	●	●
PC0131	Shield Cap Body Max.Life	●	●	●	●	●	●

● Standard wear part range ● Torch package standard wear part set-up

Wear Parts



Nozzle Shield

Part No. Description

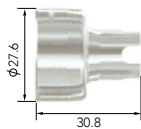
TRF S25K
TRF S45
TRF A81
TRF A101
TRF A141
TRF A151

BW0139	Nozzles Shield	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>
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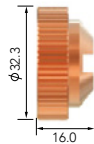
Spacer for Contact Cutting

Part No. Description

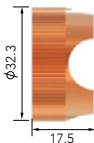
TRF S25K
TRF S45
TRF A81
TRF A101
TRF A141
TRF A151



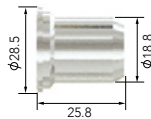
CV0201	Spacer Contact Cutting	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
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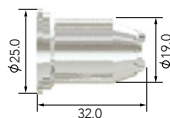
CV0023	Spacer Contact Cutting	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>
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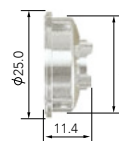
CV0039	Spacer Contact Cutting Large	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>
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SC1540	Spacer Contact Cutting	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>	<input checked="" type="radio"/>	<input checked="" type="radio"/>
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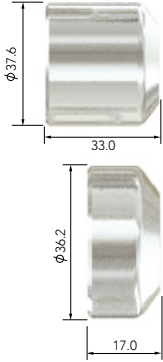
SC1541	Spacer Contact Cutting	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>	<input checked="" type="radio"/>	<input checked="" type="radio"/>
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1408C1	Spacer Contact Cutting	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>
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☒ Standard wear part range ☐ Torch package standard wear part set-up

Wear Parts



Spacers for Gouging

Part No. Description

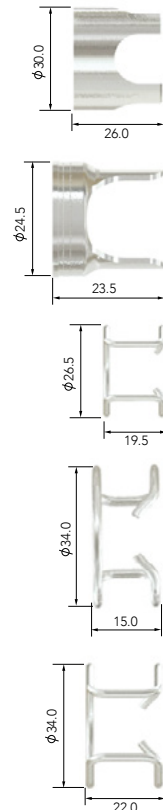
TRF S25K
TRF S45
TRF A81
TRF A101
TRF A141
TRF A151

CV0013	Spacer Gouging	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>	<input checked="" type="radio"/>
1408G	Spacer Gouging	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>

Spacer Springs

Part No. Description

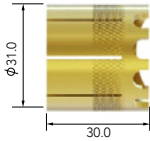
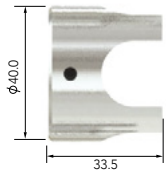
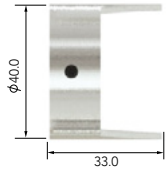
TRF S25K
TRF S45
TRF A81
TRF A101
TRF A141
TRF A151



CV0033	Spacer Spring	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
SC2540	Double Pointed Spacer	<input type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
CV0028	Spacer Spring	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>
1394-150	Spacer Spring	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>
CV0011	Spacer Spring	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input checked="" type="radio"/>	<input checked="" type="radio"/>	<input type="radio"/>

☒ Standard wear part range ☒ Torch package standard wear part set-up

Wear Parts



Spacers

Part No. Description

TRF S25K
TRF S45
TRF A81
TRF A101
TRF A141
TRF A151

CV0012	Spacer Double Pointed							
CV0014	Spacer Crown							
CV1105	Spacer Cage							

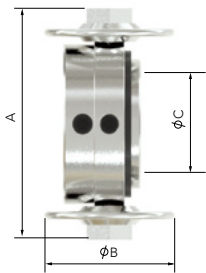
Cutting Buggies

Part No. Description

A ϕB ϕC

TRF S25K
TRF S45
TRF A81
TRF A101
TRF A141
TRF A151

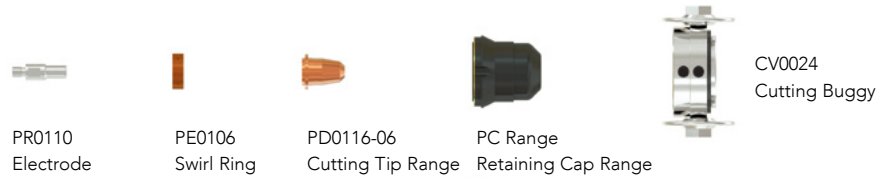
SC2551	Cutting Buggy	60.6	34.0	23.3						
SC8151	Cutting Buggy	60.6	34.0	24.3						
UCV0021	Cutting Buggy	64.5	44.0	32.9						



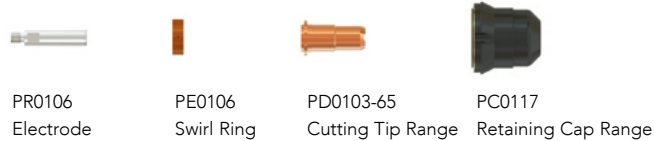
● Standard wear part range ● Torch package standard wear part set-up

TRF S25K Series

Stand off Cutting



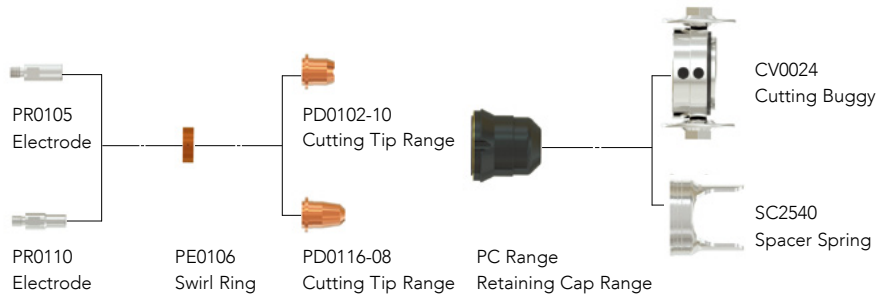
Extended Stand off Cutting



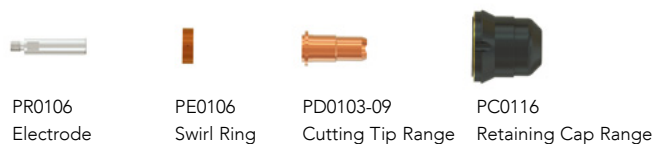
*Wear Parts part number and sizes are available on pages 14-21

TRF S45 Series

Stand off Cutting



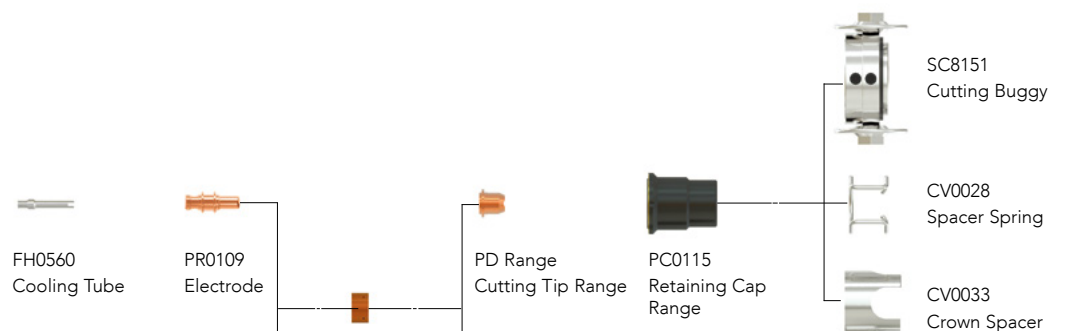
Extended Stand off Cutting



*Wear Parts part number and sizes are available on pages 14-21

TRF A81 Series

Stand off Cutting



Extended Stand off Cutting

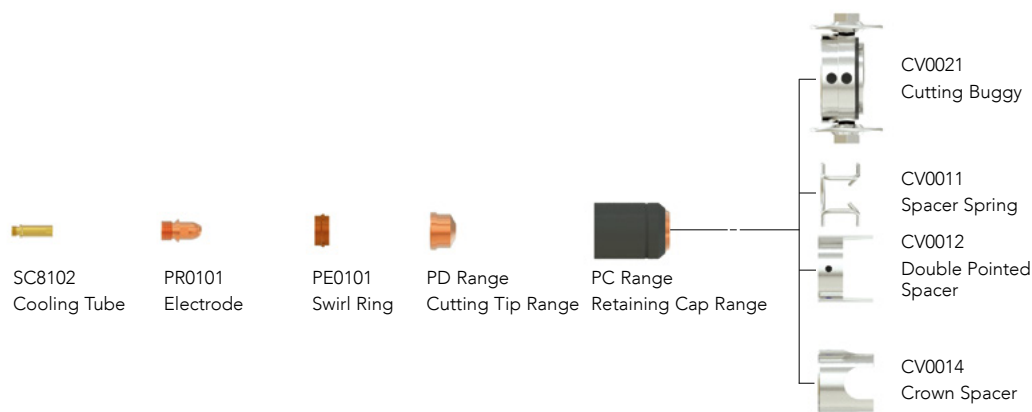


*Wear Parts part number and sizes are available on pages 14-21

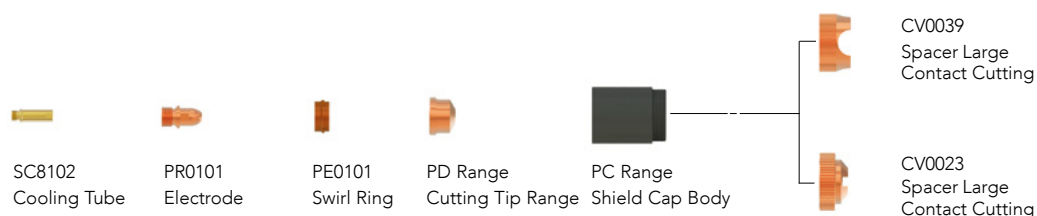
Wear Parts Configuration Tables

TRF A101 Series

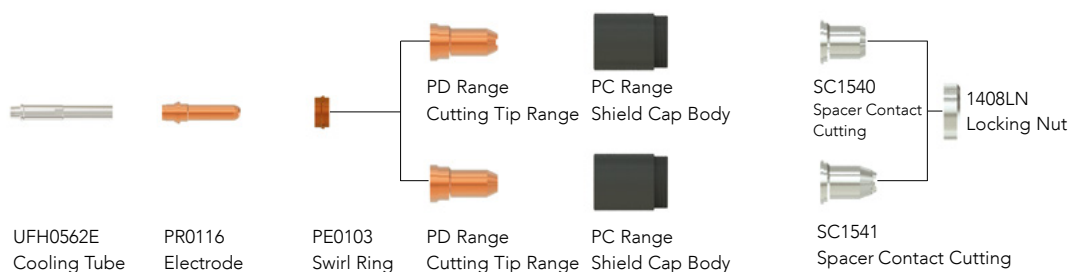
Stand off Cutting



Extended Stand off Cutting



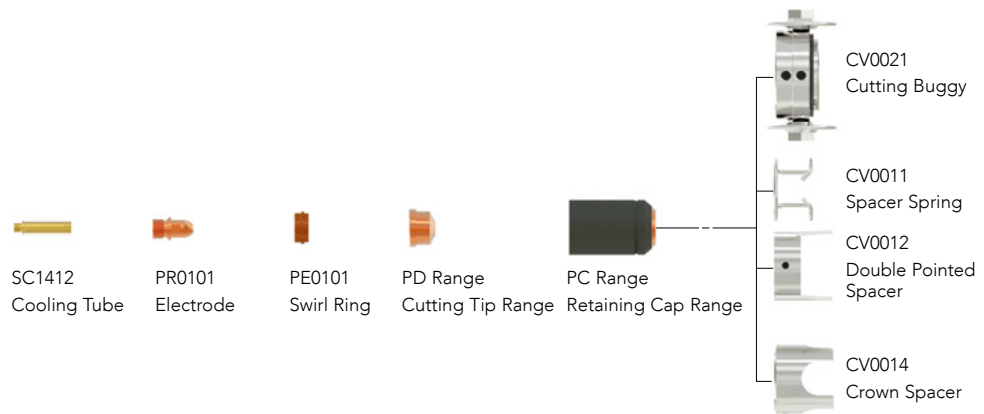
Extended Contact Cutting



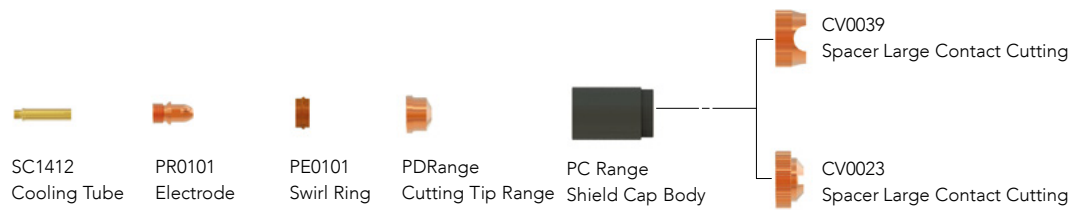
*Wear Parts part number and sizes are available on pages 14-21

TRF A141 Series

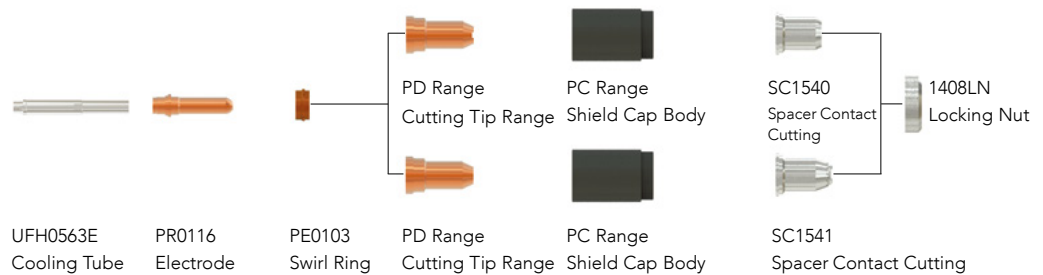
Stand off Cutting



Contact Cutting



Extended Contact Cutting



Gouging

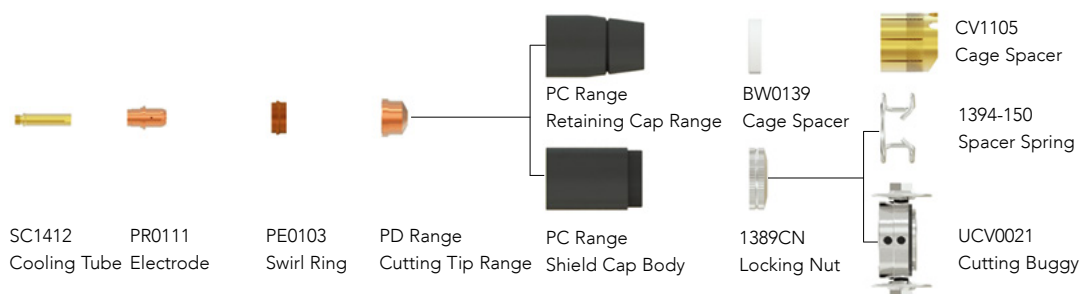


*Wear Parts part number and sizes are available on pages 14-21

Wear Parts Configuration Tables

TRF A151 Series

Stand off Cutting



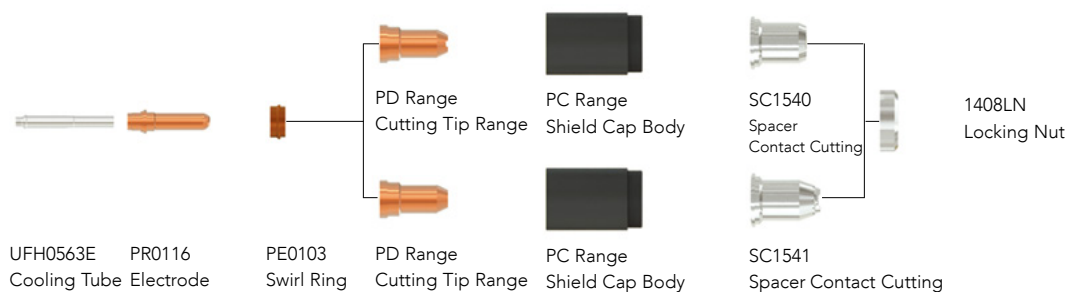
Contact Cutting



Gouging



Extended Contact Cutting



*Wear Parts part number and sizes are available on pages 14-21

Welding & Cutting Torch Technology

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